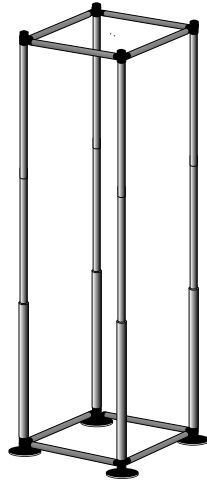


# Assembly

120" Square

### Helpful Hints Before Starting

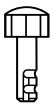
- Remove components from organizing pouch and place on pouch.
- Place paper or cloth on floor to keep fabrics /graphics clean during assembly.
- Store rubber caps for feet in small pocket in organizing pouch.
- Complete assembly of all Uprights before attaching top Horizontal Bars.
- Do not telescope tubes until unit, with fabrics/graphics attached, is fully assembled.
- Check that all Helix Bolts and connections (Lower Upright Tubes on feet, Lower Upright with Intermediate Tubes, Telescoping with Intermediate Tubes) are tight.



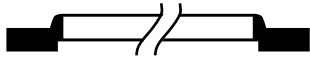
Fully assembled

. Reverse steps to disassemble unit.

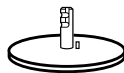
## Components



4 Helix Bolts  
(inserted in  
Telescoping  
Tubes)



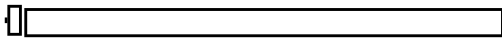
8 Horizontal Bars  
with rings



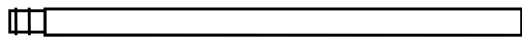
4 Round Feet

4 Telescoping Tubes (with cam)

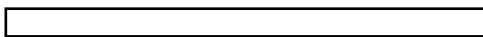
Telescoping Tube is encased in Intermediate Upright Tube



4 Intermediate Tubes (with 2 'O' rings)



4 Lower Upright Tube (with pin inside)



## Step by Step

A tower above 94" in height may be assembled on its side and raised when completed or assembled upright using a step ladder.

**Step 1:**  
Place Bottom Horizontal Tube through banner hem before placing tube onto Helix Studs on feet.  
Flip longer ring bars up and shorter ring bars down.

**Step 2:**  
Connect Uprights to each Foot. Place Uprights over Helix Stud and twist so interior pin engages and seats. Hand tighten this connection securely. Ensure nub in tube fits into slot on bolt.

**Step 3:**  
Place Top Horizontal Tubes through banner hem before inserting Helix Bolts. Position bars as shown in diagram.

**Step 4:**  
Insert Helix Bolts and twist to tighten.

**Step 5:**  
Telescope Top Tube until panel is taut. Note: These four tubes telescope by twisting to disengage and engage "cam".

