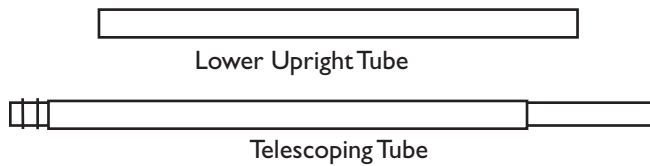
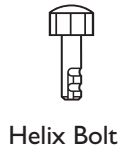
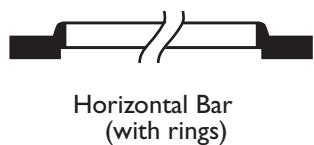
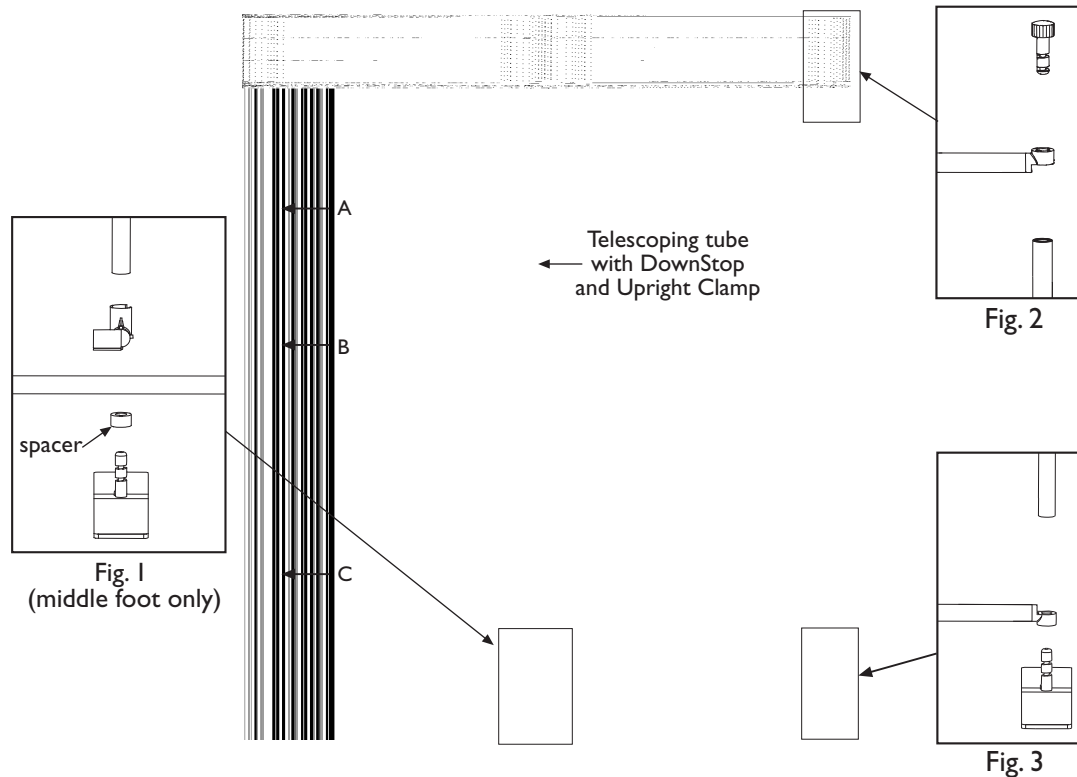


DISPLAY ONE THREE UPRIGHT "CAM" UNIT ASSEMBLY INSTRUCTIONS



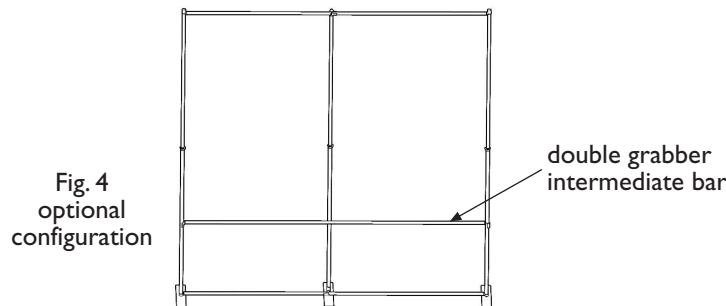
ASSEMBLY INSTRUCTIONS: SINGLE DISPLAY UNITS 72" OR WIDER

1. Place outside two feet in approximate locations, with logo (C) facing forward.
2. Insert horizontal bar through bottom banner hem. Skip this step if you are using the additional double-grabber bottom horizontal bar (see figure 4).
3. Place bottom bar over helix studs on feet. Note that ring must make solid contact with foot.
4. Attach lower upright tubes (c) to helix studs, twist and tighten. Firmly push intermediate tube (b) with "O" ring onto tube C. If upper telescoping tube (a) is not in place, slide it into tube B. Note that this tube tightens in any position.
5. For ease of assembly raise upper telescoping tube a few inches.
6. Insert top horizontal bar through top banner hem and place on top of upright tubes (see figure 2). Insert top helix bolts and tighten.
7. Place middle foot half way between the outside feet (see figure 3).
8. Place one spacer over the helix stud of the middle foot.
9. Attach the DownStop upright tube to helix stud, twist, and tighten.
10. Attach a upright clamp to middle upright, near the bottom horizontal bar.
11. Connect clamps to horizontal bars at half-circle cut-outs. For cut-out description see page titled Half-Circle Cut-Out Guidelines.
12. Raise banner to its final height.
13. If you are using the double grabber insert it through the bottom banner hem. If not skip to step 14. Clamp either end to the uprights. Use an upright clamp to attach the middle upright to the double-grabber bar to at the half-circle cut-out.
14. Check to see that top bolts are tight. If stand is twisted or "racked" straighten the stand and tighten ALL connections.



Helpful Hints:

- Assemble all side tubes before attaching top bar
- Do not telescope tube until all parts are in place .
- Make sure all helix bolts and all connections are tight when finished.
- If stand is twisted, reposition and retighten.



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